

Date: Thursday, 9/25/2008 9:06:05 AM  
 User: Chantal Lavoie

## Process Sheet

|                                    |                                     |                           |                        |
|------------------------------------|-------------------------------------|---------------------------|------------------------|
| <b>Customer</b> :                  | CU-DAR001 Dart Helicopters Services | <b>Drawing Name</b> :     | ROUND BILLET, ALUMINUM |
| <b>Job Number</b> :                | 42281                               |                           |                        |
| <b>Estimate Number</b> :           | 12286                               |                           |                        |
| <b>P.O. Number</b> :               |                                     | <b>Part Number</b> :      | D6103003               |
| <b>This Issue</b> :                | 9/25/2008                           | <b>Drawing Number</b> :   | D6103 REV B            |
| <b>Prsht Rev.</b> :                | NC                                  | <b>Project Number</b> :   | N/A                    |
| <b>First Issue</b> :               | //                                  | <b>Drawing Revision</b> : | B                      |
| <b>Previous Run</b> :              | 41965                               | <b>Material</b> :         |                        |
| <b>Written By</b> :                |                                     | <b>Due Date</b> :         | 10/10/2008             |
| <b>Checked &amp; Approved By</b> : |                                     | <b>Qty:</b>               | 30                     |
| <b>Comment</b> :                   | Est Rev:A New Issue 06-02-09 JLM    | <b>Um:</b>                | Each                   |

## Additional Product

Job Number:



|                |                              |                      |
|----------------|------------------------------|----------------------|
| <b>Seq. #:</b> | <b>Machine Or Operation:</b> | <b>Description :</b> |
|----------------|------------------------------|----------------------|

|     |    |            |
|-----|----|------------|
| 1.0 | PG | PURCHASING |
|-----|----|------------|



## Comment: PURCHASING

Issue P/O: 7246

C 08/09/25

a) Description: Alluminum round billet

b) Ø3.500" x 12.500" long

c) Tolerance on all dimensions are +0.030"/-0.000"

d) Material: 7075-T7351 (QQ-A-225/9)

Material certification required

(30)

|     |           |                   |
|-----|-----------|-------------------|
| 2.0 | D6103003P | round alum billet |
|-----|-----------|-------------------|



Comment: Qty.: 1.0000 Each(s)/Unit Total: 30.0000 Each(s)  
 alum billet

|     |             |                       |
|-----|-------------|-----------------------|
| 3.0 | PACKAGING 1 | PACKAGING RESOURCE #1 |
|-----|-------------|-----------------------|



## Comment: PACKAGING RESOURCE #1

Receive &amp; Inspect For Transit Damage

Ensure material certification is attached

R 8/10/06 (29)

|     |     |                   |
|-----|-----|-------------------|
| 4.0 | QC6 | DIMENSIONAL CHECK |
|-----|-----|-------------------|



## Comment: DIMENSIONAL CHECK

08/10/09 (29)

|     |             |                       |
|-----|-------------|-----------------------|
| 5.0 | PACKAGING 1 | PACKAGING RESOURCE #1 |
|-----|-------------|-----------------------|



## Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: CNC

J.F. 08/10/09 (29)

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

**NOTE:** Date & initial all entries

Date: Thursday, 9/25/2008 9:06:06 AM  
User: Chantal Lavoie

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: ROUND BILLET, ALUMINUM

Job Number: 42281

Part Number: D6103003

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/10/10 *[Signature]*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-10-09

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

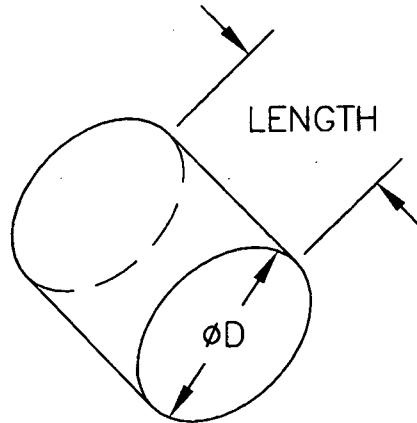
**NOTE:** Date & initial all entries



|                  |                 |   |                        |
|------------------|-----------------|---|------------------------|
| DESIGN<br>D/H    | DRAWN BY<br>D/H | DART AEROSPACE LTD<br>HAWKESBURY, ONTARIO, CANADA |                        |
| CHECKED<br>H/C   | APPROVED<br>H/C | DRAWING NO.<br>D6103                              | Rev. B<br>SHEET 1 OF 1 |
| DATE<br>06.01.31 |                 | TITLE<br>ROUND BILLET, ALUMINUM                   | SCALE<br>NTS           |
| A                | 01.04.10        | NEW ISSUE   |                        |
| B                | 06.01.31        | ADD D6103-003                                     |                        |

## SPECIFICATION CONTROL DRAWING

RELEASED  
06.02.07



SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 42231

PURCHASE MATERIAL ACCORDING TO THE FOLLOWING TABLE. SPECIFY ALLOY,  
DIAMETER x LENGTH (+0.030/-0.000) AS SHOWN.

TOLERANCE ON ALL DIMENSIONS IS +0.030/-0.000.

ALL DIMENSIONS ARE IN INCHES.

| Part No.  | Alloy                                    | D<br>(Diameter) | Length |
|-----------|--|-----------------|--------|
| D6103-001 | 7075-T6/T651 (QQ-A-200/11 OR QQ-A-225/9) | Ø3.250          | 12.50  |
| D6103-003 | 7075-T7351 (QQ-A-225/9)                  | Ø3.500          | 12.50  |
|           |  |                 |        |
|           |  |                 |        |
|           |  |                 |        |
|           |  |                 |        |
|           |  |                 |        |
|           |  |                 |        |
|           |  |                 |        |
|           |  |                 |        |
|           |  |                 |        |

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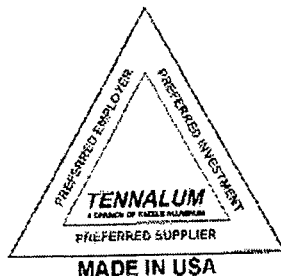
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# KAISER

## ALUMINUM

### FABRICATED PRODUCTS

Tennalum  
PO Box 669  
Jackson, TN 38302  
731-423-2811



## CERTIFIED TEST REPORT

<http://KaiserEngProd.com>

|  |                      |                               |  |   |                      |
|--|----------------------|-------------------------------|--|---|----------------------|
| CUSTOMER PO NUMBER:<br>01-11587  |                      | CUSTOMER PART NUMBER:<br>8808 |  | PRODUCT DESCRIPTION:<br>Cold Finished Round |                      |
| KAISER ORDER NUMBER:<br>644346   | LINE ITEM:<br>1      | SHIP DATE:<br>08/04/2008      | ALLOY:<br>7075   | TEMPER:<br>T7351                            |                      |
| WEIGHT SHIPPED:<br>1972 lbs.   | QUANTITY:<br>14 pcs. | B/L NUMBER:<br>28267          | DIAM/DAF/THKNS:<br>3.500 in.   | WIDTH:<br>0.000 in.                         | LENGTH:<br>144.0 in. |
| SHIP TO:<br><br>A M Castle & Co<br>3400 No. Wolf Road<br>Franklin Park, IL 60131 USA |                      |                               | SOLD TO:<br><br>A M Castle & Co<br>3400 No. Wolf Road<br>Franklin Park, IL 60131 USA |   |                      |

Test Code: 1000 AC

### Actual Physical Properties

| Lot Number | LONG.<br>UTS<br>ksi | LONG.<br>YTS<br>ksi | LONG.<br>ELONG.<br>% | COND<br>% IACS |
|------------|---------------------|---------------------|----------------------|----------------|
| 20107712   | 72.0                | 61.3                | 13.0                 | 39.3           |

### Chemical Composition, WT. % (Aluminum Remainder)

|        | Si   | Fe   | Cu  | Mn   | Mg  | Cr   | Zn  | Ti   | OTHERS<br>EACH | OTHERS<br>TOTAL | Lot      |
|--------|------|------|-----|------|-----|------|-----|------|----------------|-----------------|----------|
| Actual | 0.09 | 0.23 | 1.4 | 0.02 | 2.7 | 0.20 | 5.8 | 0.02 |                |                 | 20107712 |
| Max    | 0.40 | 0.50 | 2.0 | 0.30 | 2.9 | 0.28 | 6.1 | 0.20 | 0.05           | 0.15            |          |
| Min    |      |      | 1.2 |      | 2.1 | 0.15 | 5.1 |      |                |                 |          |

### Specifications

Standard: ISO 9001, ASTM B211-03, AMS 4124D, AMS-QQ-A-225/9 Non-Standard: A97075-11-9

CASTLE METALS CORP.

DATE RCVD 8/6/08

IAC 8808

APPROVED BY ans

### CERTIFICATION

Kaiser Aluminum & Chemical Corporation ("Kaiser") hereby certifies that the metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms and conditions of sale. Test reports are on file, subject to examination.

John Rennekamp, Quality Manager

Plant Serial: 110681

Kaiser Order Number: 644346

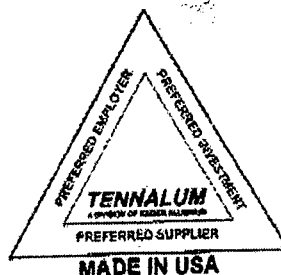
Line Item: 1

# **KAISER**

## **ALUMINUM**

### **FABRICATED PRODUCTS**

Tennalum  
PO Box 669  
Jackson, TN 38302  
731-423-2811



**CERTIFIED TEST REPORT**  
<http://KaiserEngProd.com>

### **Miscellaneous Notes**

Made in USA

This material was melted and manufactured in the USA. Mercury is not a normal contaminant in aluminum alloys. Neither mercury nor any of its compounds were utilized by Kaiser Aluminum in the manufacture of this material. AS9100B:2004 This material meets the requirements of (cold finished) T73 temper and QQ-A-225/9E (CANCELLED). NAFTA - YES.

### **CERTIFICATION**

Kaiser Aluminum & Chemical Corporation ("Kaiser") hereby certifies that the metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms and conditions of sale. Test reports are on file, subject to examination.

John Rennekamp, Quality Manager

Plant Serial: 110681

Kaiser Order Number: 644346

Line Item: 1

# Certified Inspection Report

10/11/05  
18:41:05

Alcoa Global Cold Finished Products  
Massena Operations  
Park Avenue East, Massena, NY 13662



|   |                                      |                                    |   |                    |
|---|--------------------------------------|------------------------------------|---|--------------------|
| Customer<br><b>Castle A M &amp; Co</b>  | Customer P.O. No.<br><b>01-45323</b> | Customer Part No.<br><b>(8808)</b> | Alcoa Order No.<br><b>MMC-64869-001</b>   | Govt. Contract No. |
| Ship To <b>A. M. Castle &amp; Company</b><br><b>3400 North Wolf Road</b><br><b>Bay #7</b><br><b>Franklin Park, IL 60131</b> |                                      |                                    | We hereby certify that the material covered in this report has been inspected in accordance with, and has been found to meet the applicable requirements described herein, including any specifications forming a part of the description and that samples representative of the material met the composition limits and have the mechanical properties shown on the face of this sheet. Manufactured under an ISO/9000 registered quality management system.<br>Melted and manufactured in the USA.<br><br>James A. Brock, Quality Assurance Manager |                    |

|                                  |                                 |                            |                     |                      |
|----------------------------------|---------------------------------|----------------------------|---------------------|----------------------|
| Date Shipped <b>10/11/05</b>     | Weight Shipped <b>1,122 lbs</b> | Product <b>CFRB-CF ROD</b> | Specific Length     | BOL <b>000151568</b> |
| Alloy - Temper <b>7075-T7351</b> | Size <b>3.50000 IN</b>          | Shape <b>DIA</b>           | Config <b>12 FT</b> | QRR                  |

## Specifications:

A97075-11 Rev 6 w/exceptions & comments  
per M Carroll ltr dtd 7/19/04  
Material conforms to T73 requirements  
Minimum mechanical properties to apply:  
68 KSI Tensile Strength  
56 KSI Yield Strength  
10% Elongation  
QQA-225/9E (Except Size)  
ASTM B211-05 (Except Size)  
AMS-QQA-225/9 (Except Size)  
AMS 4124C (Except Size)

CASTLE METALS FP  
DATE REC'D 10/13/05 IAC 8808  
APPROVED BY: TL

Product produced and marked to the requirements of AMS-QQ-A-225/9 also meets the requirements of QQ-A-225/9.  
Product produced and marked to the requirements of QQ-A-225/9 also meets the requirements of AMS-QQ-A-225/9.

| TEST REQUIREMENTS | Test   | Test   | Test   | Test | Test | Test | Test | Test | Test | Test |
|-------------------|--------|--------|--------|------|------|------|------|------|------|------|
|                   | U.T.S. | T.Y.S. | %Elong | Cond |      |      |      |      |      |      |
| Max:              |        | 67.9   |        |      |      |      |      |      |      |      |
| Min:              | 68.0   | 56.0   | 10.0   | 38.0 |      |      |      |      |      |      |

| Test Results<br>Lot / Work Order<br>00500052955 | No. of Tests<br>1 | Test   | Test   | Test   | Test | Test | Test | Test | Test | Test |
|---|-------------------|--------|--------|--------|------|------|------|------|------|------|
|   |                   | U.T.S. | T.Y.S. | %Elong | Cond |      |      |      |      |      |
| Max:  |                   | 71.1   | 60.0   | 14.0   | 40.3 |      |      |      |      |      |
| Min:  |                   | 71.1   | 60.0   | 14.0   | 40.3 |      |      |      |      |      |

## TEST ABBREVIATIONS

U.T.S. Ultimate Tensile Strength KSI  
Cond Conductivity % IACS  
T.Y.S. Tensile Yield Strength KSI  
%Elong Elongation % in 2"

## Aluminum Association Chemical Composition Limits (in Weight %)

| ALLOY | MAX | %SI  | %FE  | %CU | %MN  | %MG | %CR  | %ZN | %TI  | %Others | %Others | %AL |  |  |  |
|-------|-----|------|------|-----|------|-----|------|-----|------|---------|---------|-----|--|--|--|
| 7075  | MIN | 0.40 | 0.50 | 2.0 | 0.30 | 2.9 | 0.28 | 6.1 | 0.20 | 0.05    | 0.15    | Rem |  |  |  |
|       |     |      |      | 1.2 |      | 2.1 | 0.18 | 5.1 |      | Each    | Total   |     |  |  |  |

## Actual Started Chemistry

| LOT/WORK ORDER | MAX | %SI  | %FE  | %CU | %MN  | %MG | %CR  | %ZN | %TI  | %OE     | %OT     | %AL |  |  |  |
|----------------|-----|------|------|-----|------|-----|------|-----|------|---------|---------|-----|--|--|--|
| 00500052955    | MIN | 0.06 | 0.13 | 1.6 | 0.01 | 2.4 | 0.20 | 5.8 | 0.02 | LT 0.05 | LT 0.15 | Rem |  |  |  |
|                |     | 0.05 | 0.12 | 1.4 | 0.01 | 2.3 | 0.19 | 5.5 | 0.02 |         |         |     |  |  |  |

T-004 P011/018 F-005

10-14-05 00:14 FROM-

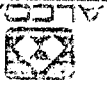


Cardinal Inspection Report

DATE  
TIME

Alcoa Global Cold Rolled Products  
Massena Operations

Park Avenue East, Massena, NY 13662



Customer

Castle A M & Co

Customer P.O. No.

01-45323

Customer Part No.

(8800)

Alcoa Order No.

MMMC-64869-001

Govt. Contract No.

NOTES:



CERTIFICATION

A.M. CASTLE &amp; Co. (Canada)

SHIPPED OCT 3 - 2008

DATE CHARGED-LOADED

NO. COM.-ORD. NO.

POIDS TOTAL JOURNÉE-TOT. D.J.

O. REQUISITION CLIENT-CUSTOMER REQUISITION NO.

NO. COM. CLIENT-CUST. ORD. NO.

COMPTÉ-ACCT.

VEND.-SLS

TERR.

EXPÉDIE PAR-SHIP VIA

CHÉTEUR-PURCHASING AGENT

TELEPHONE

H/C

TAXE

NO. COM. ORD

REGION LIVRAISON-DEL ZONE

F.A.B.-F.O.B.

BILL

NO. FEVILLE/EMBALLAGE-B/L NUMBER

VRÉ A-SHIP TO:

VENDU A-SOLD TO:

DART ALUM. 12.5"

1270 ABERDEEN

HAWKEBURY

ON K6A 1K7

INFORMATION CRÉDIT-CREDIT INFORMATION

ROUTE

01-NL-09/0

30-NL-10/0

31-NL-10/0

INSTRUCTIONS LIVRAISON (CONT.)-DELIVERY (CONT'D.)

ISTRUCTIONS/LIVRAISON-DELIVERY

IND-183655

INSTRUCTIONS LIVRAISON (CONT.)-DELIVERY (CONT'D.)

ESCRPTION - ITEM 1

3.5000 RD 7075-T7351 ALUM BAR CF 12.5"

BLACK

QTE/UNITE COM.-ORDERED

20 PCS

PCES/PO COM.ORD

PCS

POIDS COM.-WT. ORDERED

245

BALLOTS-BUNDLES

PCES/PO EXP. SHP.

POIDS EXP.-WT. SHIPPED

1

22

273

FORME-SHAPE

I.A.C.

8800

11.640FT

COULÉE INFO-HEAT INFO QTE-QTY

E0107712 ✓

INSTRUCTIONS (CONT'D.)

22 x 12.5

INSTRUCTIONS

CHICAGO:SHIP 4 FULL BARS

CUT IN MONTREAL

TOL + 1/8" - 0

NO PACKAGING REQD

PRIOR DIST/ORD: 01 667238

A.M. Castle & Co. certifies that the material(s) supplied under this document will meet and conform to the specifications of the product(s) described hereon.

A.M. Castle &amp; Co. (Canada) Inc.

WEIGHT FOR SHIPPING PURPOSES ONLY. SEE INVOICES FOR ACCURATE BILLING WEIGHT. PLEASE SIGN AND DATE DRIVER'S COPY FOR RECEIPT OF MATERIAL AND, IF CHECKED, TEST REPORTS.



ENT-WI

N2

ESCRPTION - ITEM 2

## TERMS AND CONDITIONS OF SALE

SEE DISCLAIMERS AND LIMITATIONS ON THE REVERSE SIDE

INSTRUCTIONS

1 BOX

COULÉE INFO-HEAT INFO QTE-QTY

INSTRUCTIONS (CONT'D.)

QTE/UNITE COM.-ORDERED

PCES/PO COM.ORD

POIDS COM.-WT. ORDERED

BALLOTS-BUNDLES

PCES/PO EXP. SHP.

POIDS EXP.-WT. SHIPPED

FORME-SHAPE

I.A.C.

ENT-WI

ESCRPTION - ITEM 3

ALL EXCEPTIONS FOR SHORTAGE OR DAMAGE MUST BE NOTED ON THE DRIVER COPY & CUSTOMER COPY OF THE DELIVERY RECEIPTS & SIGNED BY THE DRIVER & CUSTOMER. COPY OF SUCH RECEIPT PROPERLY NOTED MUST BE SUBMITTED WITHIN 10 DAYS WHEN CREDIT IS REQUESTED.

INSTRUCTIONS

10/11/06

COULÉE INFO-HEAT INFO QTE-QTY

INSTRUCTIONS (CONT'D.)

QTE/UNITE COM.-ORDERED

PCES/PO COM.ORD

POIDS COM.-WT. ORDERED

BALLOTS-BUNDLES

PCES/PO EXP. SHP.

POIDS EXP.-WT. SHIPPED

FORME-SHAPE

I.A.C.

ENT-WI

NOM (LETTRE MOULÉE)-NAME (PRINT ONLY)

RECU PAR-RECEIVED BY

DATE RECU-  
DATE RECEIVED



A.M. Castle & Co. (Canada) Inc.

|                |                 |           |                            |               |       |                                 |                |
|----------------|-----------------|-----------|----------------------------|---------------|-------|---------------------------------|----------------|
| COMMISSION NO. | NO. COM. CLIENT | ORD. NO.  | COMPT. ACC.                | VEN. SLS      | TERR. | EXP. D                          | E PAR-SHIP VIA |
| AGENT          | TELEPHONE       | PRO. DATE | REGION LIVRAISON-DEL. ZONE | F.A.B.-F.O.B. | BILL  | NO. FEVILL/EMBALLAGE-B/L NUMBER |                |

|                                 |   |
|---------------------------------|---|
| VENDU A-SOUD TO:                | INFORMATION CRÉDIT-CREDIT INFORMATION             |
| INSTRUCTIONS LIVRAISON-DELIVERY | INSTRUCTIONS LIVRAISON (CONT.)-DELIVERY (CONT'D.) |

|  |                        |                   |                        |
|--|------------------------|-------------------|------------------------|
| SCRIPTION - ITEM 1   | QTE/UNITE COM.-ORDERED | PCES/PO COM.-ORD  | POIDS COM.-WT. ORDERED |
| CERTIFICATE OF CONFORMANCE   | BALLOTS-BUNDLES        | PCES/PO EXP. SHP. | POIDS EXP.-WT. SHIPPED |
| INSTRUCTIONS   | COULÉE INFO-HEAT INFO  | QTE-QTY           | FORME-SHAPE            |
| WEIGHT FOR SHIPPING PURPOSES ONLY. SEE INVOICES FOR ACCURATE BILLING WEIGHT. PLEASE SIGN AND DATE DRIVER'S COPY FOR RECEIPT OF MATERIAL AND, IF CHECKED, TEST REPORTS. | INSTRUCTIONS (CONT'D.) |                   | I.A.C.                 |

|   |                        |                   |                        |
|---|------------------------|-------------------|------------------------|
| SCRIPTION - ITEM 2                                  | QTE/UNITE COM.-ORDERED | PCES/PO COM.-ORD  | POIDS COM.-WT. ORDERED |
| TERMS AND CONDITIONS OF SALE                        | BALLOTS-BUNDLES        | PCES/PO EXP. SHP. | POIDS EXP.-WT. SHIPPED |
| SEE DISCLAIMERS AND LIMITATIONS ON THE REVERSE SIDE | COULÉE INFO-HEAT INFO  | QTE-QTY           | FORME-SHAPE            |
| INSTRUCTIONS (CONT'D.)                              |                        | I.A.C.            |                        |

|   |                        |                   |                        |
|---|------------------------|-------------------|------------------------|
| SCRIPTION - ITEM 3  | QTE/UNITE COM.-ORDERED | PCES/PO COM.-ORD  | POIDS COM.-WT. ORDERED |
| ALL EXCEPTIONS FOR SHORTAGE OR DAMAGE MUST BE NOTED ON THE DRIVER COPY & CUSTOMER COPY OF THE DELIVERY RECEIPTS & SIGNED BY THE DRIVER & CUSTOMER. COPY OF SUCH RECEIPT PROPERLY NOTED MUST BE SUBMITTED WITHIN 10 DAYS WHEN CREDIT IS REQUESTED. | BALLOTS-BUNDLES        | PCES/PO EXP. SHP. | POIDS EXP.-WT. SHIPPED |
| INSTRUCTIONS  | COULÉE INFO-HEAT INFO  | QTE-QTY           | FORME-SHAPE            |
| INSTRUCTIONS (CONT'D.)  |                        | I.A.C.            |                        |

